

BRYAN “FLEXIBLE WATER TUBE”  
HE-AB SERIES WATER BOILER

900,000 TO 3,000,000 BTUH  
FORCED DRAFT GAS FIRED



HE-AB120-W-FDG



Originators of the “Flexible Water Tube” design

# Low initial cost, reliable operating efficiency deliver substantial return on investment

- True “flexible water tube” design guaranteed shock free
- Full seven (7) sq ft of heating surface per BHP
- Quality construction features
  - Water side interior accessible for cleanout and inspection, front and rear openings, upper and lower drums.
  - Boiler tube and furnace area access panels: heavy gauge steel casing with 2" high-temperature ceramic fiber insulation, bolted and tightly sealed to boiler frame.
  - Flame observation port at rear of boiler.
  - Single side access; combustion chamber, tubes and burner head are completely accessible from one side simplifying maintenance and minimizing floor space.
  - Heavy steel boiler frame, built and stamped in accordance with the appropriate ASME Boiler Code.
  - Heavy gauge steel boiler jacket with rust-resistant zinc coating and enamel finish, insulated with 1½" fiberglass to ensure exceptionally cool outer surface.
  - Bryan bent water tubes are flexible, individually replaceable without welding or rolling. Never more than two unique tube configurations.
  - Pressurized design firebox with internal water-cooled furnace with low heat release rate.



**BRYAN**<sup>®</sup>  
**STEAM**

# Bryan HE-AB Series Boiler Specifications

## *Bryan HE-AB Series Boiler Specifications*

BOILER MODEL	INPUT MBH (KW)	OUTPUT @ 85% EFFICIENCY <sup>(1)</sup>		HTG. SURFACE SQ.FT. (M <sup>2</sup> )	APPROX. SHIP LBS. (KG)
		MBH (KW)	HP (KW)		
HE-AB90	900 (264)	765 (224)	23 (224)	161 (15.0)	2,105 (955)
HE-AB120	1,200 (352)	1,020 (299)	30 (299)	215 (20.0)	2,390 (1,084)
HE-AB150	1,500 (440)	1,275 (374)	38 (373)	269 (25.0)	2,725 (1,236)
HE-AB200	2,000 (586)	1,700 (498)	51 (498)	364 (33.8)	3,295 (1,496)
HE-AB250	2,500 (733)	2,125 (623)	63 (622)	461 (42.8)	3,815 (1,731)
HE-AB300	3,000 (879)	2,550 (747)	76 (747)	543 (49.6)	4,100 (1,860)

NOTES : (1) Output and horsepower based on an average natural gas combustion efficiency of 85%.

# Guaranteed efficiency and easy maintenance assure low cost operation

**Guaranteed**  
**85% efficiency**

- All Bryan HE-AB Series boilers offer these operating and performance features
  - Guaranteed efficiency
    - With HE-AB boilers, you get a guaranteed 85% combustion efficiency resulting from a uniquely designed integrated extended surface heat extractor. What's more, HE-AB Boilers offer high operating efficiency – all at normal operation temperatures – without providing for the expense or complications of special venting and/or condensing material.
  - The Bryan Flexible Tube
    - Bryan's exclusive "Flexible Tube" design eliminates the possibility of damage from so-called "thermal shock." Tubes are easily removable and replaceable, without welding or rolling, eliminating long, expensive downtime should repairs ever be required.
  - Water cooled furnace
    - The configuration of the water tubes provides a water cooled combustion chamber. A high percentage of the heating surface is exposed to direct radiant heat, increasing water velocities and heat transfer.
  - Accessibility of furnace and tube area
    - One hinged inner panel provides easy and complete access to furnace and boiler tube area, as well as to burner head. Other tube side panels are also removable and all panels are heavily insulated and sealed to boiler frame. All access is from only one side.



# Guaranteed efficiency and easy maintenance assure low cost operation

**Guaranteed  
85% efficiency**

- All Bryan HE-AB Series boilers offer these operating and performance features
  - Compact design, minimum floor space
    - With our compact water tube design, the overall size of the unit is less than most other types of boilers, yet maintains a full seven square feet of heating surface area per HP. Needing only 24" for tube removal, and only on one side of the boiler, the HE-AB Series boiler occupies very little space in the boiler room. This can result in considerable savings in building costs. Pressurized firing permits minimum sized breaching and vent.
  - Multi-pass flue gas travel
    - High velocity five-pass flue gas travel is obtained by a unique baffling system. This contributes to maximum fire side heat transfer and overall high boiler efficiencies.
  - Thermal blend water return
    - Bryan's unique "thermal blend" return mixes cooler return water with warmer boiler water abridging it to design operating temperatures. An injector tube directs the "mixed" water flow through the downcomer to the lower header and heating surfaces at a temperature above possible condensing conditions. This reduces the possibility of "cold spots" and damage from corrosive condensation.
  - Positive internal circulation
    - Each pass of the Bryan water tube slopes upward. This configuration, along with the large volume downcomer water legs, provides the extremely rapid natural thermal internal circulation, promoting both high efficiency of heat transfer and uniform temperature throughout the boiler. Eliminating stress damage caused by unequal temperature distribution is especially important for heating systems, particularly where intermittent or continuous low temperature water returns may be encountered.

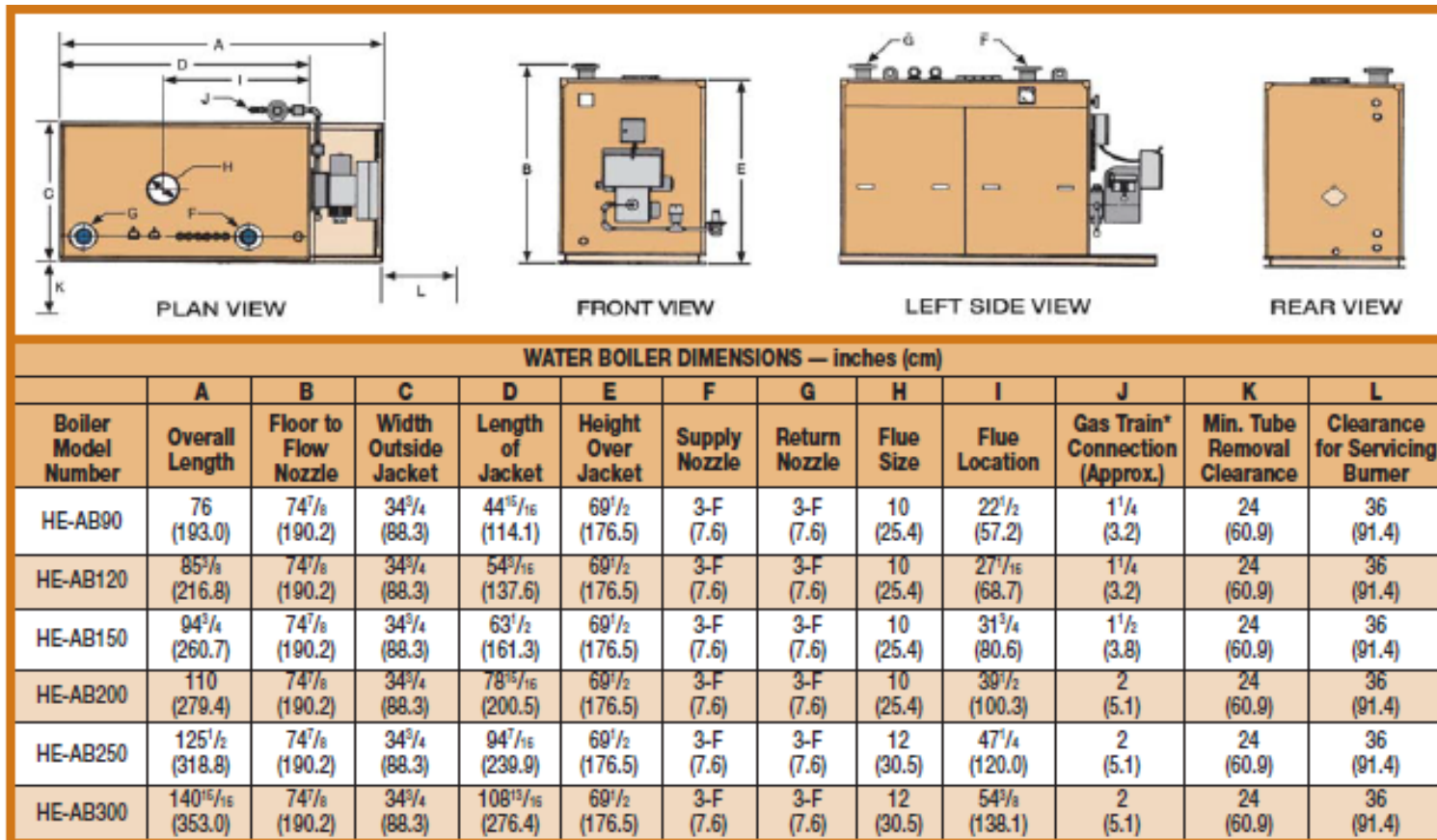


# Guaranteed efficiency and easy maintenance assure low cost operation

- All Bryan HE-AB Series boilers offer enhanced burner controls and performance options
  - Low NOx
    - Bryan type LX boilers combine the inherent efficiency of the Bryan flexible tube boiler concept with the latest burner technologies to reduce nitrogen oxide emissions. The flexible water tubes assure maximum heat transfer and optimized performance so that the combustion process generates minimum emissions.
    - NOx requirements of 30, 20, 15, 12, and 9 PPM on natural gas available with reduced NOx on propane gas fuel.
  - Linkageless Burner Air Fuel Ratio Control Systems
    - Require minimal adjustments unlike mechanically linked systems resulting in maximum combustion efficiency.
    - Independent fuel curves on dual fuel boilers for maximum efficiency on both fuels.
    - Offers increased turndown to prevent short cycling and maximum fuel efficiency.
    - Can combine with VFD blower motor control option to maximize energy savings.
  - Enhanced Communications To Building Management Systems
    - The Bryan Universal Communications Gateway (UCG) provides the protocol interface between the boiler/burner package and the building management system. UCG and boilers are preconfigured at the factory for the specified protocol.
    - Supports Modbus RTU, BACnet MSTP, BACnet IP, Metasys N2 Modbus TCP and LonWorks protocols.



# Water Boiler Dimensions & Data



NOTE: \*Gas train and control location dimensions will vary depending on job specifications and conditions.  
Dimensions and specifications are subject to change without notice. Consult factory for certified dimensions.

# Water Boiler Vessel Pictures



HE-AB On Left With Extended Heating Surface

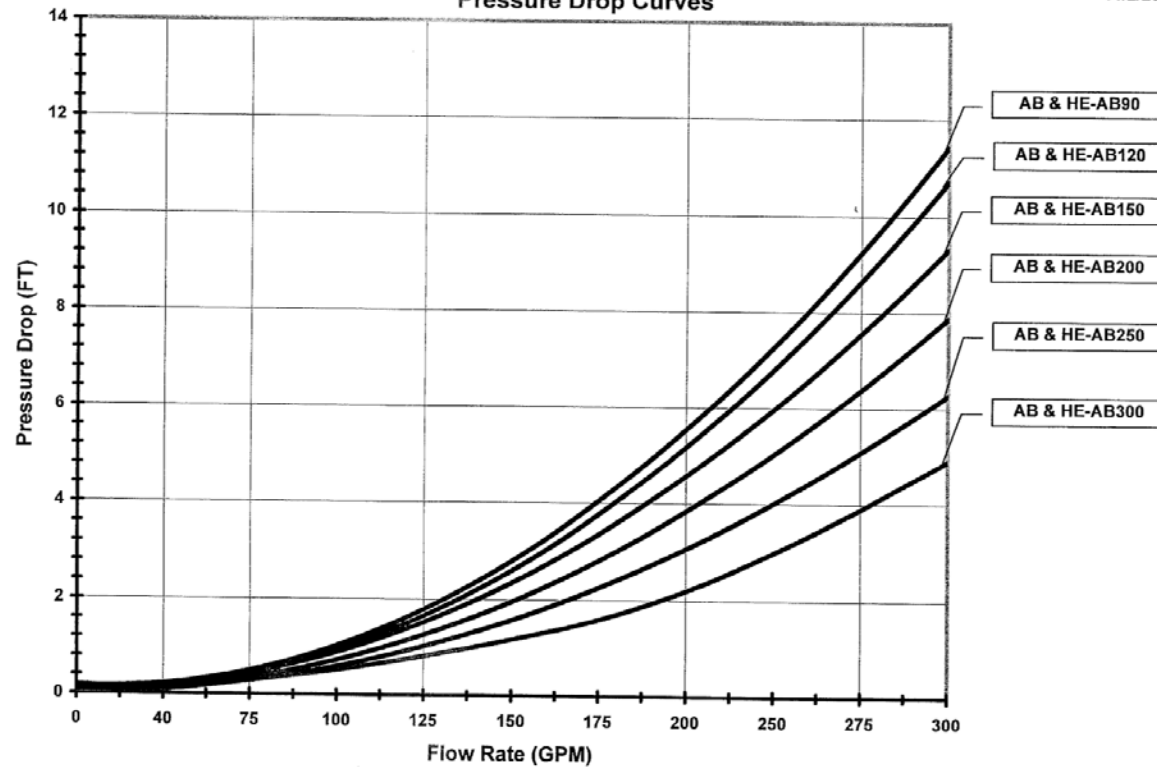


# HE-AB Pressure Drop Data

Bryan Steam, LLC  
Engineering Section

AB / HE-AB Series  
Pressure Drop Curves

Form 2261  
11/2/2006



Note: GPM = Boiler Output / (500 x delta T)